

Item Number	Part Number	Description	Qty
1	D2920224	12HH Chuck Assembly - 12.5 Degrees	1
2	D1/2X2C8P	1/2-13UNC x 2" Hex Cap Grd8	10
3	D1/2LW8P	1/2" Lock Washer	20
4	D2920308	Lower Clamp Ring - single	1
5	D5030246	O Ring	2
6	D5040292	Oil Seal - Double Lip	2
7	D1/2X11/2C8P	1/2-13UNC x 1 1/2" Hex Cap Grd8	20
8	D161-124	1/2" Lock Washer External Tooth	10
9	D2920306	Lower Bearing Retainer, Chuck Side	1
10	B3T-220	1/8" Socket Head Pipe Plug	6
11	D5030270	O Ring	2
12	D5010171	Tapered Roller Bearing	2
13	D2920329	Thrust Washer	2
14	DBI109H	1" Square Head Pipe Plug	1
15	DBI109B	1/4" Square Head Pipe Plug	2
16	DBI109E	3/4" Square Head Plug	1
	DB1109EM	3/4" Square Head Plug *Magnetic*	1
17	D2920443	Drill Head Housing	1
18	D5020126	Bushing, Hinge Pivot	2
19	D2920314	Key	6
20	D2920943	Gear 108 Teeth	1
21	D2920305	Drive Sleeve	1
22	D2920942	Gear 96 Teeth	1
23	D1/2C8P	1/2-13UNC Hex Nut Grd8	4
24	D2920426	1/2" X4 1/2" **Modified** Hex Cap	4
25	D2920319	Key, Drive Sleeve	3
26	D2920302	Spindle	1
27	D2920335	Drill Head Shim Pack-Stainless	1
27A	D2920335-003	Shim .003" Thick	
27B	D2920335-008	Shim .008" Thick	
27C	D2920335-020	Shim .020" Thick	
28	D2920940	Upper Bearing Retainer, Motor Side	1

29	B3T-105	1/8 NPT Grease Fitting	1
29A	DH5677Z3	1/8" NPT - 5 PSI Grease Relief	1
30	D5040292	Oil Seal – Double Lip	1
31	D2915452	Upper Clamp Ring - double	1
32	D3506006	Spindle Nut	1
33	D3506009	Spindle Lock Nut	1
34	D011233	5/16-24UNF x 1" Socket Cap	3
35	D2920316	Bushing Retainer	1
36	D011205	5/16-18UNC x 1 1/4" Socket Cap	3
37	D011149	1/4-20UNC x 3/4" Socket Cap	2
38	D013014	1/4" Hi-Collar Lock Washer	6
39	D5204012	Lube Pump	1
40	D2920433	Bushing Spacer, Lube Pump	1
41	DBI113A3	1/8" NPT x 3" Long - Pipe Nipple	2
42	D5040225	Oil Seal	1
43	D2920475	Mounting Adapter	1
44	D5030141	O Ring	1
45	D011153	1/4-20UNC x 1" Socket Cap	4
46	D5200012	7/16" Steel Ball	1
47	D8265052	Spring	1
48	D8265051	Spring Retainer	1
49	D2920444	Shifter Rod	1
50	DBALLKNOB	Ball Knob	1
51	D2920428	Shifter Lever Guide	1
52	D5030713	O Ring	2
53	D2920318	Primary Gear Shifter Yoke	1
54	D2920430	Hitch Pin Clip Assembly	1
55	D3/8X11/4C8P	3/8-16UNC x 1 1/4" Hex Cap Grd8	6
56	D3/8LW8P	3/8 Lock Washer	12
57	D2920429	Shifter Lever Bracket	1
58	D1/2SAE8P	1/2" SAE Hardened Washer	3
59	D123022	1/2-20UNF Slotted Nut	1
60	D165145	Cotter Pin - 1/8 x 1 1/2" Long	1
61	D2920476	Magnetic Sensor	1

62	D2920441	Housing Cover	1
63	D3/8X1C8P	3/8-16UNC x 1" Hex Cap Grd8	12
64	D2925468	Guard - Magnetic Tachometer.	1
65	DBI116H	3/4" Street Elbow	1
66	DN5406-12-02	3/4" x 1/8 " NPT Reducer	1
67	D7500346	1/8" NPT Breather Plug	1
68	D2920792	Filter Bracket	1
69	D1/4X3/4C8P	1/4-20UNC x 3/4" Hex Cap Grd8	2
70	D1/4LW8P	1/4" Regular Lock Washer	2
71	DOFRS25P10	Oil Filter Assembly	1
71A	DBT260-10	Filter Element	1
72	D5202961	Sight Glass - Oil Flow	1
73	D2920482	input Drive Shaft Tip	1
74	D5010170	Roller Bearing	1
75	D5051162	Retaining Ring	1
76	D2920309	Primary Gear - 32T / 20T	1
77	D2920178	Input Drive Shaft	1
78	D5050433	Retaining Ring	1
79	D2915362	Bearing Shield	1
80	D5030248	O Ring	1
81	D5000179	Ball Bearing	1
82	D2920177	Motor Adapter	1
83	D5051237	Retaining Ring	1
84	D18100382	O Ring	1
85	D011361	1/2-13UNC x 1 3/4" Socket Cap	5

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